



20" PANEL MOUNT INDUSTRIAL MONITOR REVISION C USER MANUAL

Model No. HIS-ML20- _ _ C







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Safety and Regulatory Information



WARNING!

To prevent fire or shock hazard, do not expose live components to rain or moisture. Dangerously high voltages are present inside the unit. Do not disassemble the unit. Refer servicing to qualified personnel only. Operator could be exposed to dangerously high voltage if AC power is not connected properly. Verify all wiring is properly connected.

This equipment is not intended for use in critical applications where its failure to operate would create immediate life threatening circumstances. Applications including, but not limited to, nuclear reactor control, aerospace navigation systems and life support systems are not appropriate for this product.

This product is intended to be mounted in a suitable cabinet or other enclosure. The NEMA 4, 4X, or 12 ratings are applicable only when properly installed in a like rated enclosure.

To be covered by UL 60950 3rd Edition, the socket-outlet shall be installed near the equipment and shall be easily accessible.

DC Supplied Units only: The HISML20 subject unit is to be powered by a Listed Power Supply suitable for the application with outputs at SELV/LPS or Class 2 levels rated 22.1-26.6 VDC, 1.4 A max. The equipment is not intended to connect directly to a DC Mains source.

FCC Notice

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense. Any changes or modifications not expressly approved by the grantee of this device could void the user's authority to operate the device.

Hazardous Locations

This equipment is suitable for use in Class I, Division 2, Groups A, B, C, and D; Class II, Division 2, Groups F and G; Class III; or non-hazardous locations only.

Device is open-type and is to be installed in an enclosure suitable for the environment that is only accessible with the use of a tool.

FR: Cet équipement peut être utilisé dans la Classe I, Division 2, Groupes A, B, C et D: Classe II, Division 2, Groupes F et G; et Classe III, endroits hasardeux ou endroits non-hasardeux seulement. Cet appareil doit être installé dans un enclos adapté à un environnement accessible uniquement avec l'aide d'un outil.

WARNING – EXPLOSION HAZARD – Do not disconnect equipment unless power has been removed or the area is known to be non-hazardous.

WARNING – EXPLOSION HAZARD – Substitution of any components may impair suitability for Class I, II & III, Division 2 Locations.



Any steps marked with this symbol are required to ensure compliance with Class I, II, III, Division 2 Hazardous Location requirements.

Waste Electrical and Electronic Equipment Directive (WEEE)

The following information is only for EU-member states:

The mark shown to the right is in compliance with the Waste Electrical and Electronic Equipment Directive 2002/96/EC (WEEE).



The mark indicates the requirement NOT to dispose of the equipment as unsorted municipal waste, but use the return and collection systems according to local law. Users should contact their supplier and check the terms and conditions of the purchase contract. When purchased directly from Hope Industrial Systems, you may contact technical support for disposal arrangements.

Mechanical Drawings

Front and Side Views



Bottom View



Rear View



Installation Instructions

Step 1: Prepare for Installation



Perform the following steps BEFORE installation of the monitor into the panel.

- 1. Ensure that sufficient power is available.
- 2. Ensure that sufficient space is available to allow for proper air flow into and out of the unit.
- 3. Ensure that the air temperature around the unit (top and bottom) *will not exceed the rated specifications of the unit.*



► The maximum rated temperature for the HIS-ML20 is 50°C (122°F).

- Remember that heat rises the temperature at the top of the cabinet will be much hotter than at the bottom if air inside the enclosure is not actively circulating. Even in a sealed enclosure, use of a circulation fan can greatly reduce temperature.
- Also, remember that even though this product is designed to operate at 50°C, the life span of any electronic device is shortened when it is consistently operated at high temperatures. Therefore, it is wise to take steps to keep the temperature of the ambient air around the unit as low as possible.
- 4. Ensure that the ambient humidity of the air around the unit *does not exceed the specifications of the unit.*
 - ► The maximum rated humidity for the HIS-ML20 is 90% non-condensing.

Step 2: Bench-test Configuration

Make sure everything works before installing into the production environment.



If using a KVM extender, please refer to the installation instructions included with the KVM extender module. It is particularly important to bench-test the full configuration prior to final installation. This will help to identify and troubleshoot any system issues while configuration changes may still be easily made.

Install Cable Connections

All monitors are shipped with a standard VGA video cable. AC-powered displays are also shipped with a power/mains cable. If you ordered a touch screen monitor, a USB cable is supplied for the touch screen interface. To use the touch screen Serial (RS-232) interface, a serial cable may be ordered separately.

The cable ports are located on the rear of the monitor. Refer to the following diagram and instructions to connect power, video, and touch screen (if applicable) to your monitor.



Video Connection

The HIS-ML20 supports digital video through its DisplayPort and DVI ports, and analog video through its VGA port.

After selecting the appropriate interface, connect one end of your video cable to the input port on the rear of the monitor and the other end to the appropriate port on your host computer or other video source.

HAZ NOTE: If this step is not performed, the product will not comply with Class I, II, III, Division 2 Hazardous Location requirements.



If the video source has an HDMI connection, this can be converted for use with the DVI video port using a simple adapter.

If the video source has a 5 wire analog RGB video output, this can be converted for use with the VGA video port using a simple adapter.

Certified adapters are available from Hope Industrial Systems. Contact our sales team for more information.

Power Connection

The HIS-ML20 is available with either AC or DC power input.

AC power input models are powered by 100 to 240 VAC, 1.5/0.75 A, 60/50 Hz. Connect the AC power cable to the power input port on the rear of the monitor. Connect the other end into a nearby outlet.



NOTE: If this step is not performed, the product will not comply with Class I, II, III, Division 2 Hazardous Location requirements. DC power input models are powered by 24 VDC, 1.25 A (22.1 to 26.6 VDC), Class 2 or SELV/LPS.

- 1. With main power disconnected, hook up incoming power wires to the DC input terminal blocks according to the label markings. Securely tighten terminal block screws.
- 2. Plug the connector into the unit and secure by tightening the two side screws.

Install Touch Screen Driver



Applies to touch screen monitors only. Instructions below apply to Windows systems. Both USB and Serial ports are present on all touch screen monitors, but only one should be used to connect the touch screen interface to the monitor.

Contact Hope Industrial Systems if you require a CD-ROM with documentation and drivers for touch screens. For a full list of downloadable drivers, please check the following Internet address:

https://www.HopeIndustrial.com/support/drivers/



If you will be using a USB connection, *install the touch screen driver first,* and then connect the USB cable. If you will be using a Serial connection, *connect the Serial cable first,* and then install the touch screen driver.

USB Connection

- 1. Select the appropriate driver for your operating system from the web address listed above.
- 2. Click to "Run" the software when prompted. Follow on-screen instructions to download and execute the touch screen driver installation.
- 3. A cable retention bracket comes installed on the USB port on the rear of the monitor



and will help to secure the cable and ensure adequate strain relief. Without removing the bracket, route one end of the USB cable through the retention bracket and connect it to the USB input port on the monitor. Connect the other end to the USB port on the host computer.



NOTE: If this step is not performed, the product will not comply with Class I, II, III, Division 2 Hazardous Location requirements.

Serial (RS-232) Connection

1. Connect one end of the Serial cable to the Serial input port on the rear of the monitor. Connect the other end to the Serial port on the host computer. Tighten the screw locks on the cable connectors to ensure adequate strain relief.



NOTE: If this step is not performed, the product will not comply with Class I, II, III, Division 2 Hazardous Location requirements.

- 2. Select the appropriate driver for your operating system from the web address listed above.
- 3. Click to "Run" the software when prompted. Follow on-screen instructions to download and execute the touch screen driver installation.

Calibrate the Touch Screen

Once the driver has finished installing, you are ready to calibrate the touch screen. Open the Windows Control Panel and ensure the "View by" option is set to "Small icons" in the top right of the window. Click the Elo icon to open the Elo Touchscreen utility. Under the "General" tab, click the "Align" button to start the calibration routine.



Step 3: Install into Panel

Once you have completed the full bench-test configuration and confirmed that all components are working properly, you are ready to install the monitor into its panel cutout.



Hope Industrial Systems will not assume liability for damage to internal electronics due to improper installation. Contact Hope Industrial Systems if you need additional assistance.

1. Refer to the drawing below for the cutout dimensions for the HIS-ML20.



2. Locate position in panel for mounting of the monitor. Ensure that there is adequate space behind the panel. Allow extra space – 25.4 mm (1.0") behind and on each side – for air ventilation.



- 3. Cut a rectangular hole in the panel.
 - Cutout Dimensions (W x H) for the HIS-ML20:
 453.4 mm x 366.8 mm (17.85" x 14.44"); ± 0.5 mm (0.020")
- 4. Clean and deburr the panel hole.
- 5. Separate the rear collar from the monitor by removing the 12 nuts.
- 6. Refer to the enclosure mounting diagram below.



7. Insert the unit into the front of the panel and re-attach the collar.

NOTE: Contact Hope Industrial Systems if for any reason your application does not allow for installation of the collar.

8. Tighten all 12 nuts to a torque of 10-15 inch-pounds to ensure a watertight seal between the bezel gasket on the monitor and the equipment panel. Go around all nuts twice to ensure an even compression on gasket.

NOTE: If a torque wrench is not available, tighten all nuts evenly until bezel sits 1.6 to 2.4 mm (1/16" to 3/32") off the front of the panel.

Video Settings

Setting the Timing Mode

Setting the timing mode of your computer graphics adapter (or other video source) is important for maximizing the quality of the screen image and for minimizing eye strain. The timing mode consists of the resolution (e.g. 1600 x 1200) and refresh rate (or vertical frequency; e.g. 60 Hz). After setting the timing mode, use the On-Screen Display (OSD) controls to adjust the screen image.



For the best picture quality, set your computer graphics adapter timing mode to:

VESA 1600 x 1200 @ 60 Hz

Please refer to the computer graphics adapter manufacturer's manual for instructions on setting the resolution and timing mode. In Microsoft Windows, these settings may be found at the following location:

- ▶ 2000, XP: Control Panel > Display > Settings
- ► Vista: Control Panel > Personalization > Display Settings
- Windows 7, 8, 10: Control Panel > Appearance and Personalization > Adjust Screen Resolution

Control Panel Buttons

Use the control panel buttons located on the back of the monitor to display and adjust various settings on the On-Screen Display (OSD) menu.



1. To display the Main Menu, press the Menu button.

NOTE: All OSD menus and adjustments screens disappear automatically after 60 seconds. This is adjustable through the OSD Time out setting in the Setup menu.

- 2. To navigate through the main OSD menu, press the down [▼] or up [▲] button.
- 3. To select a control to adjust, press the Select [SEL] button to navigate down through the menu.
- 4. To adjust a selected control, press the down [▼] or up [▲] button, or press the up [▲] button to open the submenu for a selected control.
- 5. To return to the main OSD menu, press the Menu button.
- 6. To exit the OSD menu, press the Menu button.

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Button	Control	Functions
MENU	Menu	Opens the OSD menu.Exits the submenu.Exits the OSD menu.
SEL	Select / Navigate Down	 When the OSD menu IS NOT displayed: Shortcut to Auto setup function. When the OSD menu IS displayed: Navigates down through the OSD menu.
	Left / Down / Brightness Adjust	When the OSD menu IS NOT displayed:Shortcut to Brightness adjustment.
	Adjust	When the OSD menu IS displayed:Navigates left in the main OSD menu.Decreases adjustments for the selected control.
	Right / Up / Input Source	When the OSD menu IS NOT displayed: Shortcut to select input source.
		 When the OSD menu IS displayed: Navigates right in the main OSD menu. Displays the submenu for the selected control. Increases adjustments for the selected control.
	Power Indicator Light	 LED lit green – power is ON LED not lit or lit red – power is OFF LED lit orange – monitor is in Standby mode LED flashing green – monitor is searching for display source
(J)	Power	Turns the monitor on and off.



On-Screen Display (OSD) Menus

To open the OSD menu, press the Menu button once.

Main Menu	Description
Picture	Includes the Contrast, Brightness, Sharpness, and Color functions.
VGA Settings	Includes the Timing, Auto setup, H total, V position, H position, and Phase functions.
Setup	Includes the Inputs, OSD, Info, Reset to factory defaults, Source scan, and Advanced Setup functions.

Picture Menu

The Picture menu includes the Contrast, Brightness, Sharpness, and Color functions.



Picture Menu	Description
Contrast	Adjusts the difference between the image background (black level) and the foreground (white level).
Brightness	 Adjusts the background black level of the screen image. This feature may also be accessed by pressing the left [<] button outside of the OSD menu.
Sharpness	Adjusts the clarity of the screen to make the image sharper or softer.

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Color Menu

The Color submenu in the Picture menu includes the Auto color, Theme mode, Gamma, Color balance, and User color functions.



Color Menu	Description
Auto color	Auto color is an auto adjust routine to compensate, for example, analog signal level drops on long VGA cables. It needs an input signal with a picture with black and full color content (white, red, blue, green). Please contact our support team for further details. NOTE: The Auto color function is only available when using the analog VGA connector.
Theme mode	 Allows the user to select from three image modes for different usage, as well as the default "Off" setting: Multimedia optimizes the screen for multimedia applications, such as video playback. Desktop optimizes the screen for desktop applications. Gaming optimizes the screen for gaming applications.
Gamma	Adjusts the gamma value from 0 to 7. High gamma values display whitish images and low gamma values display high contrast images.



several color adjustment modes, including preset beratures and a User color mode that allows individual t of Red, Green, and Blue. The factory default setting boduct is Normal.
color allows individual adjustment of Red, Green, and
adds red to the screen for warmer white and richer
al is the factory default setting. adds blue to the screen image for cooler white.

VGA Settings Menu

The VGA Settings menu includes the Timing, Auto setup, H total, V position, H position, and Phase functions.

	₩
VGA Setting	s
	1024x768@100 Hz
Auto setup	Þ
H total	00000 💷 🖂
V position	00000 💷 🖂
H position	00000
Phase	00

VGA Settings Menu	Description
Timing	Displays the timing mode (video signal input) coming from the graphics card in the computer.
Auto setup	 Automatically sizes, centers, and fine tunes the video signal to eliminate waviness and distortion. This feature may also be accessed by pressing the Select
	[SEL] button outside of the OSD menu.

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VGA Settings Menu	Description
H total	Allows the user to fine tune the horizontal timing by increasing or decreasing the total horizontal pixels. H total affects how the image is stretched horizontally.
V position (Vertical Position)	Moves the screen image up and down.
H position (Horizontal Position)	Moves the screen image left and right.
Phase	Adjusts the focus of the screen image. Allows the user to remove any horizontal noise and sharpen the image of characters.

Setup Menu

The Setup menu includes the Inputs, OSD, Info, Reset to factory defaults, Source scan, and Advanced Setup functions.

	*		
Setup			
Inputs	_	_	
OSD			•
Info			
Reset to factory defa	ults		•
Source scan			Off
Advanced Setup			

Setup Menu	Description
Inputs	 Allows the user to select between VGA, DVI, and DisplayPort input.
	• This feature may also be accessed by pressing the right [▶] button outside of the OSD menu.

Setup Menu	Description
OSD	The OSD submenu provides several adjustments for the OSD menu settings.
	CSD Transparency Off Language English Rotation D° OSD Position ► Show logo Off
	• Time out sets the length of time (in seconds) the OSD screen is displayed. For example, with a "60" setting, if a control is not pushed within 60 seconds, the display screen disappears.
	 Transparency adjusts the level of transparency of the OSD menu against the background.
	 Language allows the user to choose the language used in the menus and control screens.
	 Rotation allows the user to rotate the OSD by 0°, 90°, 180°, or 270°. A "Mirrored" setting is also available, which is a horizontal reflection of the OSD.
	 OSD Position allows the user to move the OSD by its x Position or y Position.
	Show Logo allows the user to disable the power-on splash screen.
Info	Displays the monitor's Software, Software Revision, Timing mode, and Mode ID.
Reset to factory defaults	Returns adjustments made to the following functions back to factory default settings: Contrast, Brightness, Sharpness, Theme mode, Gamma, Color balance, User color, H total, V position, H position, Phase (at some resolutions only), Source scan.

Setup Menu	Description
Source scan	Allows the user to turn source scan "On" or "Off." When Source scan is enabled and there is no active video signal present, the display will cycle through video connections until a video source is detected.
Advanced Setup	 The Advanced Setup submenu contains two additional settings: Smart ISP flashes the video board firmware. Do not activate without assistance from Hope Industrial technical support.
	• CVT Mode set to "On" will force the display to only render VESA CVT standard signals. When set to "Off" (the default setting) the display will use its entire internal lookup table when syncing to an incoming video signal. CVT Mode should only be set to "On" as a troubleshooting step if the display is having trouble syncing to an analog video signal.

Cleaning Instructions



DO NOT USE ABRASIVE MATERIALS, SUCH AS PAPER TOWELS OR DIRTY SHOP RAGS, ON THE DISPLAY AS IT WILL SCRATCH THE PROTECTIVE COATING. ALWAYS USE A SOFT CLOTH, PREFERABLY MADE OF COTTON.

All displays may be cleaned using any standard glass cleaner as long as there is no abrasive or oily content. Vinegar or ammonia will not hurt the screen.

The anti-reflective coatings on glass window-equipped displays are physically part of the surface of the glass and resist degradation to the Military Specifications.

Troubleshooting

Video Troubleshooting



If using a KVM extender, first try to resolve any problems using the solutions listed below. If the problem still exists, try bypassing the KVM extender. If this fixes the problem and allows the monitor to work properly, then the KVM extender is the source of the problem. Please refer to the troubleshooting section of the KVM extender manual or contact Hope Industrial Systems for additional assistance.

Symptom	Causes	Solutions
No image on the screen and control's	Power cable is not plugged in.	 Check power connections at the monitor and power source.
Power Indicator light is not lit		 For DC models, check the connector polarity and ensure input voltage is 21.1 to 26.6 VDC.
No image on the screen and control's Power Indicator light is lit solid red	Monitor is not powered on.	Press the Power button on the monitor for 1-2 seconds to turn the monitor on and make sure the Power Indicator light is lit green.
No image on the screen and control's Power Indicator light is blinking orange or blinking green	Video cable is not plugged in correctly.	Check the video cable connection at the monitor, PC, and/or KVM extender.
	PC is in Power Saving mode.	Power Saving mode can usually be exited by moving the mouse or pressing a key on the keyboard.
	PC is not sending signal.	Connect PC to another known working monitor to check the PC source signal.
	Analog signal is not a standard CVT signal (this does not apply to digital signals).	Disable the "CVT Mode" function in the "Advanced Setup" menu located in the OSD's "Setup" menu. This allows the monitor to use the controller board's internal mode table to display signal.

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Symptom	Causes	Solutions
"Scanning Ports / No Signal" message box and no image on the screen	Video cable is not plugged in correctly.	Check the video cable connection at the monitor, PC, and/or KVM extender.
	PC is not powered on.	Ensure PC is powered on.
	PC is not sending signal.	Connect PC to another known working monitor to check the PC source signal.
"VGA / Out of Range" or "DVI / Out of Range" message box and no image on the screen	The source signal exceeds the maximum resolution and/or refresh rate that the monitor can handle (> 1600 x 1200 resolution or > 75 Hz refresh rate).	Adjust the computer settings to the monitor's native resolution: 1600 x 1200 @ 60 Hz
Incorrectly displayed or partial image on the screen	Monitor has not been adjusted correctly for the source signal.	 Activate "Auto setup" function in the OSD's "VGA Settings" menu. This function may also be activated by pressing the Select [SEL] button outside of the OSD menu. Eine tune the picture by manually
		adjusting the image using the settings in the OSD menu.
	Analog signal is not a standard CVT signal (this does not apply to digital signals).	Disable the "CVT Mode" function in the "Advanced Setup" menu located in the OSD's "Setup" menu. This allows the monitor to use the controller board's internal mode table to display signal.
Wrong or abnormal colors (white is not white)	Monitor color settings are incorrectly adjusted.	Reset monitor to the default settings by activating "Reset to factory defaults" function in the OSD's "Setup" menu.
	Video cable is not securely connected.	If any colors (red, green, or blue) are missing, check the video cable to make sure it is securely connected.
	Video cable is bad.	Ensure no loose or broken pins in the cable connector. Shorts in cable could also cause improper image to display.
Screen image is dim	Brightness and/or contrast settings are not set properly.	Adjust the monitor's brightness and/ or contrast settings found in the OSD's "Picture" menu.

Touch Screen Troubleshooting

Applies to touch screen monitors only. To be sure that you have the most current driver, please check the following Internet address:

https://www.HopeIndustrial.com/support/drivers/

Symptom	Causes	Solutions
No response when touching the touch screen	Touch screen driver has not been installed.	Download and install the latest driver from the Hope Industrial website.
	Touch screen cable is not plugged in correctly.	Make sure either the USB or Serial cable is securely connected to the monitor and PC. Do not connect both.
	If using a USB connection, does the USB cable length exceed 5 meters?	USB cables have a 5 meter limitation and could cause no touch response if this is exceeded.
	If using a Serial connection, is the Serial cable plugged into the correct COM port?	Ensure that the Serial cable is connected to the COM port being used prior to installing the touch screen driver.
The cursor moves but does not follow	Touch screen driver has not been installed.	Download and install the latest driver from the Hope Industrial website.
touching the touch screen	Touch screen has not been calibrated.	Activate the calibration utility. In Windows systems, these settings may be found at the following location:
		Control Panel > Elo Touchscreen > "General" Tab
		Press the Align button.
		 Touch all targets as the appear to calibrate the touch screen.
		 Press the Green Check button when verified.



Specifications

Display	
Туре	Thin-film transistor (TFT) Active Matrix Liquid Crystal
Size	20.1" diagonal
Image Size (W x H)	408 mm x 306 mm (16.06" x 12.05")
Native Resolution	UXGA (1600 x 1200, 4:3 aspect ratio)
Minimum Resolution	VGA (640 x 480)
Pixel Pitch	0.255 mm x 0.255 mm
Number of Colors	16.7 million
Brightness (white)	330 nits (cd/m²)
Viewing Angle (Hori/Vert)	170° / 170°
Contrast Ratio (typical)	1400:1
Backlight (typical)	LED; 50,000 hour brightness half-life

Electrical	
Monitor Input	• AC power models – 100 to 240 VAC, 1.5/0.75 A, 60/50 Hz
	 DC power models – 24 VDC, 1.25 A (22.1 to 26.6 VDC), Class 2 or SELV/LPS
Power Consumption	AC power models – 34 W
	DC power models – 30 W
Power Consumption (Standby mode)	< 2 W

Video	
Input Connectors	HD-15, DVI-I, DisplayPort
	 Compatible inputs using optional adapter (contact Hope Industrial Systems for details):
	 HDMI (via HDMI to DVI adapter)
	 BNC (via HD-15 to 5-wire BNC adapter)
Input Signal Formats	RGB Analog video, 0.7 Volts, 75 Ohms
	Compatible sync modes: Separate H/V sync, Composite sync, Sync on Green
	• DVI
	DisplayPort 1.1a
	NOTE: NTSC/PAL composite input available (call for details)
Horizontal Scan	48 – 100 kHz
Vertical Scan	55 – 80 Hz
Supported Video	• 1600 x 1200 @ 60 Hz
Standards	• 1280 x 1024 @ 60, 75 Hz
	• 1152 x 864 @ 75 Hz
	 1152 x 864 @ 75 Hz 1024 x 768 @ 60, 75 Hz
	 1152 x 864 @ 75 Hz 1024 x 768 @ 60, 75 Hz 800 x 600 @ 60, 75 Hz
	 1152 x 864 @ 75 Hz 1024 x 768 @ 60, 75 Hz 800 x 600 @ 60, 75 Hz 720 x 400 @ 70 Hz
	 1152 x 864 @ 75 Hz 1024 x 768 @ 60, 75 Hz 800 x 600 @ 60, 75 Hz 720 x 400 @ 70 Hz 640 x 480 @ 60, 75 Hz

Functional	
Control Panel Buttons	Menu, SEL (Navigate Down / Auto setup), ◀ (Left / Down / Brightness Adjustment), ► (Right / Up / Input Source), Power
On-Screen Display (OSD) Menus	Contrast, Brightness, Sharpness, Color, Timing, Auto setup, H total, V position, H position, Phase, Inputs, OSD, Info, Reset to factory defaults, Source scan, Advanced Setup
Touch Screen Option	5-wire resistive system; emulates a mouse; Serial (RS-232) and USB interface to host computer

Physical	
Enclosure Type	Panel mount; rear collar compresses gasket against panel (5/16" maximum panel thickness); held by 12 M5 studs
Panel Rating (with proper	Built to IP65/IP66 standards
installation)	NEMA/UL Type 12/4 (Black Powder-Coated Faceplate)
	NEMA/UL Type 12/4/4X (Stainless Steel Faceplate)
Depth	 Total Product Depth – 61.6 mm (2.43")
	 Depth Behind Front Edge of Panel – 52.8 mm (2.08")
	NOTE: Design to maximum depth of 74.0 mm (67.0 mm behind front edge of panel) to ensure future compatibility with later revisions and replacement units.
Front Bezel Outside Dimensions (W x H x D)	482.6 mm x 398.8 mm x 7.1 mm (19.0" x 15.7" x 0.28") (not including gasket)
Cutout Dimensions (W x H)	453.4 mm x 366.8 mm (17.85" x 14.44"); ± 0.5 mm (0.020")
Net Weight	8.16 kg (18 lbs.)
Shipping Weight	9.98 kg (22 lbs.)

Environmental	
Operating Temperature	0° to 50°C (32° to 122°F)
Storage Temperature	-20° to 60°C (-4° to 140°F)
Humidity	20% to 90% non-condensing
Operating Shock	15 g, 6 msec, half-sine
Operating Vibration (sine)	1.0g, swept sine 9 – 500 Hz
Transport Vibration	0.1g² / Hz, 10 – 200 Hz
(random)	0.03g² / Hz, 200 – 2000 Hz
Altitude	Operating: up to 10,000 feet
	Non-operating: up to 40,000 feet

Compliances and Certifications	
Electrical	 UL 60950 3rd Edition / cUL Recognized Component (File No. E212889)
	• UL 508A Listed (File No. E318630)
	FCC Class A
	CAN ICES-3A/NMB-3A
	• CE
	• UKCA
	NOM (Registration No. NOM-019-SCFI-1998)
Environmental	IEC 60721-3 (Reliability)
	WEEE (Registration No. WEE/DJ1859ZX for UK only)
Enclosure	UL 50E (File No. E318630)
Hazardous Location	AC power models:
	UL Rated for Hazardous Locations: Industrial Control Equipment for Hazardous Location: Listed for Class I, Division 2 for Groups A, B, C, and D; Class II, Division 2 for Groups F and G; Class III; Temp Code T4A (File No. E328481) per UL121201-2017 and CAN/CSA C22.2 No. 213-17
	DC power models:
	UL Rated for Hazardous Locations: Industrial Control Equipment for Hazardous Location: Listed for Class I, Division 2 for Groups A, B, C, and D; Class II, Division 2 for Groups F and G; Class III; Temp Code T4 (File No. E328481) per UL121201-2017 and CAN/CSA C22.2 No. 213-17

Warranty Statement

Who is Covered?

This warranty covers the purchaser of this product only and is not transferable without our written consent.

What Does This Warranty Cover and What is the Period of Coverage?

We warrant this product to be free from defects in material and workmanship, subject to the conditions set forth below. The warranty on all industrial display and keyboard products, KVM2 extender series, and ENCL-TC/ENCL-PC enclosure series remains in force for a five year period beginning on the date we invoice you. If Hope Industrial Systems repairs or replaces a product under warranty, its warranty term is not extended.

What Will We Do to Correct Problems and How Do You Get Service?

We will repair or replace (at our sole option) any part of the unit which proves to be defective. Replacement parts may be new or refurbished and will meet the same specifications of the original parts or unit. For orders sold through our U.S. operations, at our expense we will return the product to any location within the U.S.A. via the shipping method of our choice. Shipping fees for products returned to customers outside the U.S.A. are the responsibility of the customer. For products originally sold through Hope Industrial U.K., return shipping to and from Hope Industrial repair facilities and any EU member country (except Croatia, Cyprus, and Malta) will be provided using a pre-paid UPS shipping label sent via email. In order to receive warranty service you must get prior approval from Hope Industrial Systems. To request warranty service you can telephone us at +1 678 762 9790 or +44 (0) 20 7193 2618 in the United Kingdom or send an email to support@HopeIndustrial.com. If we determine that warranty service is needed we will give you a Return Material Authorization (RMA) number. This RMA number must be conspicuously marked on the outside of the shipping box. Hope Industrial Systems will not accept shipments not accompanied by the RMA number. Except where otherwise noted, you must ship or deliver the product to Hope Industrial Systems Freight prepaid.

What Does This Warranty Not Cover?

This warranty does not cover equipment which has been damaged due to misuse, abuse, or accident such as: operating the equipment outside of published specifications; exposure to chemicals or gases not covered by specified NEMA standards; displaying fixed images for long periods of time resulting in afterimage effects; improper or unauthorized repair by anyone other than Hope Industrial Systems or a service agency authorized by Hope Industrial Systems to perform such repairs; fire, flood, "acts of God", or other contingencies beyond the control of Hope Industrial Systems.

Hope Industrial Systems' responsibility for malfunctions and defects in hardware is limited to repair and replacement as set forth in this warranty statement. Hope Industrial Systems shall not be liable for direct, indirect, incidental, consequential, or other types of damages resulting from the use of any Hope Industrial Systems product other than the liability stated above. These warranties are in lieu of all other warranties express or implied, including, but not limited to, the implied warranties of merchantability or fitness for a particular purpose. Some states do not allow the exclusion of implied warranties or the limitation or exclusion of liability for incidental or consequential damages so the above exclusions or limitations may not apply to you. You are cautioned that the performance of this product can be affected by many factors, such as system configuration, software, application, and operator control of the system. It is your responsibility to determine suitability of this product for your purpose and application.

ML20C User Manual, 99152B, September 2021

Hope Industrial Systems, Inc.

US / International

1325 Northmeadow Parkway, Suite 100 Roswell, GA 30076 United States

Toll Free: (877) 762-9790 | International: +1 (678) 762-9790 | Fax: +1 (678) 762-9789

Sales and Customer Service: sales@HopeIndustrial.com Support and Returns: support@HopeIndustrial.com Accounting Department: accounting@HopeIndustrial.com

www.HopeIndustrial.com

EU Authorized Representative:

Falcons Logistics B.V. Hoeksteen 26 F 2132 MS Hoofddorp Netherlands

HopeIndustrial.eu

United Kingdom Authorized Representative:

Falcon AR Services UK LTD Lynton House 7-12 Tavistock Square WC1H 9LT London United Kingdom

HopeIndustrial.co.uk

Phone: +44 (0) 20 7193 2618 | Fax: +44 (0) 20 7117 1194

 Sales and Customer Service:
 sales@HopeIndustrial.co.uk

 Support and Returns:
 support@HopeIndustrial.co.uk

 Accounting Department:
 accounting@HopeIndustrial.co.uk

<u>France</u> Phone: +44 (0) 20 7193 2618 HopeIndustrial.fr

Italy Phone: +39 80 0740414 HopeIndustrial.it



Phone: +34 91 1438229 HopeIndustrial.es